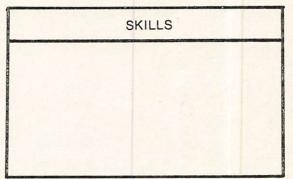
LOCAL INDUSTRY WORKBOOK Industry Feasibility Section One

1. What are the skills that exist in the community?

SKILLS	SKILLS

2. In which trades or skills are there persons who could play a managerial, supervisory or training role?



3. Which products were once made in this community?

GROWN	PROCESSED	MANUFACTURED	ASSEMBLED

4. Why are they no longer made?

5. What are the consumable items that people regularly have to buy outside the community?

CONSUMABLE ITEMS	CONSUMABLE ITEMS

6. How far do they have to travel to buy these items?

ITEMS	Km.
	A Comment

ITEMS	Km.
	11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

7. Which items are bought far enough away so that it would be feasible to have them made at home?

ITEMS	ITEMS	

8. Which industries makes these items?

ITEM	INDUSTRY	ITEM	INDUSTRY
		THE STATE OF THE S	

9. Where are the branch offices and plants of these industries located?

INDUSTRY	BRANCH LOCATION

10. How could you adapt the "set up" of the branch plant for your community?

PLANT	ADAPTION	

11. What are the three largest industries within two hours travel time that manufacture any product?

INDUSTRY	TRAVEL TIME
	•

12. What are items or parts of products they subcontract to a smaller company?

INDUSTRY	SUBCONTRACTED ITEMS	MATERIALS	MACHINERY
		-	e.
		. •	
		٠	

13. What are the ten largest retail stores within 2 hours travel time?

	RETAIL STORES	RETAIL STORES	
	,		
:			

14. Which items in these stores are of poor quality?

POOR QUALITY

IMPORTED

15. Which items are imported from another section of the nation or internationally?

16. Which of these items could be made in your community?

ITEMS	MATERIALS NE	EDED EQUIPM	ENT NEEDED
	A STATE OF THE STA		

17. What are the local resources in your community?

RESOURCES	

18. Which of these can be sold to an industry without processing?

RESOURCES

19. Which of these could be processed with a minimum of equipment?

PRODUCT	· EQUIPMENT

20. Out of the data from the skills of the community; the products once made in the community; the items people buy; the products the industries subcontract; the imported items for retail stores; and the local resources, what are the ten possible products you will now investigate further?

PRODUCT	COMPONENTS

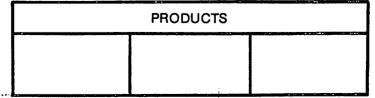
21. Do an intuitive check of each product with this method.

Put a + if you have an advantage;
put a - if you have a disadvantage;
put a ? if you are not sure.

Ask these questions for each of the ten products.

Is there a guaranteed market?	
Does someone in the community know how to produce it?	
Is a manager available who can set up and operate the industry?	
Are raw materials both available and low costing?	
Is the distribution cost low?	
Are capital requirements low or could be available on loan?	
Does the time it takes to make one item and the popular price you can sell it for equal the minimum wage?	•
Can you employ at least three people in this industry?	
Will this industry have any social value?	
Will the people in the community work at this kind of occupation?	

22. Choose 3 top products.



LOCAL INDUSTRY WORKBOOK

Product Feasibility
Section Two

Context: This section is for each product chosen in part one of this workbook.

1. Now, what product do you plan to make and sell?

THE REPORT OF THE PROPERTY OF

PRODUCT				

List 5 of the closest manufacturers of this product and the distance from the Project.

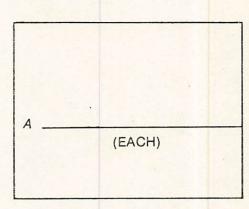
MANUFACTURERS	DISTANCE FROM PROJECT	

Which of these manufacturers are having trouble selling this product? Mark the major causes.

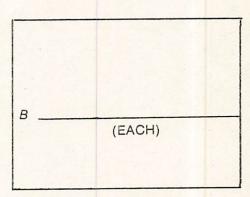
MANUFACTURERS	PRICE	AVAILABILITY
	DISINTEREST	REPUTATION
	QUALITY	OTHER

4. What does it cost on the average for these manufacturers to make this product for sale?

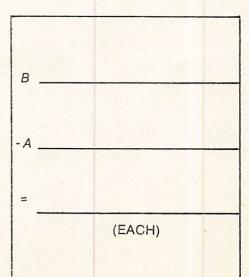
上的主义的,可以对于国际发展的自己的政策的对对,但是是一种的对对。 第一个人,是一个人,但是一个人,但是一个人,但是一个人,但是一个人,但是一个人,但是一个人,他们是一个人,他们是一个人,他们是一个人,他们是一个人,他们是一个人



5. How much do they sell this product for, on the average?



6. How much profit is made?B - A = profit



7. Taking the manufacturer which is closest to the probable size of your industry, how much does he sell?

EACH DAY	
EACH WEEK	-
EACH MONTH	

THEREFORE:

- 8. What is the total production cost?
 - (A multiplied by the number sold each day, week and month.)

EACH DAY _	С
EACH WEEK _	D
EACH MONTH _	E

THEREFORE:

- 9. What is the total money received from the sales of the product?
 - (B) multiplied by the number sold each day, week and month.)

	and the same
EACH DAY	Ē
EACH WEEK	G
EACH MONTH	Θ

THEREFORE:

10. What is the total profit?

EACH DAY		
	((F) - (O)	
EACH WEEK _	(🕲 - 🔘)	
FACILMONTI		
EACH MONTH _	(<u>a</u> (B - (B)	

Are there customers who want this product, but cannot find 11. any available?

PRODUCT ALWAYS AVAILABLE	PRODUCT SOMETIMES AVAILABLE	PRODUCT NEVER AVAILABLE

12. How many stores sell this product within 50 miles of the Project, in the region and in the nation?

STORES	WITHIN 50 MILES	REGION	NATION-
0			
1-5			
6-10			
11-15			
over 15			

13. Which of these stores would buy this product from your industry? Who are other potential customers who would buy this product if it were available locally?

INDIVIDUAL/GROUPS	INSTITUTIONS	BUSINESSES

14. In which towns and communities do you plan to sell this product?

15. How many customers can you be sure of at this point?

EACH DAY

EACH WEEK

EACH MONTH

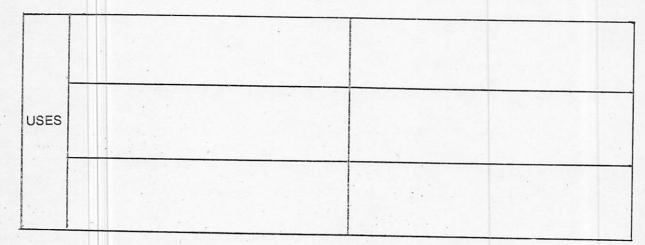
16. How many units of the product will these customers buy from you?

EACH DAY

EACH WEEK

EACH MONTH

17. How is this product being used or sold by your customers?



18. Which of the above could you do in your industry, thereby increasing the items you sell directly to the customers?

POTENTIAL PRODUCTS

8

PRODUCT FEASIBI	L	ITY.
-----------------	---	------

9. What are similar or related products that could be added later to create a product line?

NEXT STEP IN ASSEMBLY LINE	ADDITIONAL DESIGN	ADDITIONAL USE OF SAME RAW MATERIAL	OTHER

LOCAL INDUSTRY WORKBOOK

Capital Requirements
Section Three

1. What are the tasks necessary to make the product, and how long does it take to do each task in order to make one unit of the product?

TASKS	TASKS TIME PER UNIT	

2. How many units can be made with (10) people employed?

DAY	WEEK	MONTH
	i	,
		:

3. Sample: Finding the cost of each unit.

PR	PRODUCT COST-PRICE BUILD-UP PRODUCT WOODEN BOX DATE					
DESCRIPTION QUANTITY/RATE UNIT OF MEASURE PRICE					AMOUNT	CUMU- LATIVE AMOUNT
1.	Materials Board 4 cm. x 8 cm. Board 1 cm. x 12 cm. Nails No. 8	3 10 36	meters meters each	6.05 4.10 .15	18.15 41.00 5.40	18.15 59.15 64.55
2.	Labour Cutting 10 boxes/hour Nailing 15 boxes/hour Checking 60 boxes/hour	.60 .40 .10	hours hours hours	4.00 4.00 5.00	2.40 1.60 .50	66.95 68.55 69.05
3.	Profit Add On (Percentage applied to total cost)	.15	cost	69.05	9.95	79.00
	Recommended Price Per Unit					79.00

1. Materials

- A. Measure the materials in the product.
- B. Price the material at the purchase cost per unit.

2. Labor

- A. Estimate the production rates per hour.
- B. Price the labor at the normal pay rates for this nation.

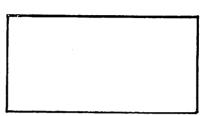
3. Profit

Add on an arbitrary 15%. This may change when you complete your projection worksheet.

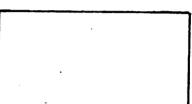
PRODUCT	PRODUCT COST-PRICE BUILD-UP DATE				
DESCRIPTION	QUANTITY/RATE	UNIT OF MEASURE	PRICE	AMOUNT	CUMU - LATIVE AMOUNT
MATERIALS			•		
	·				
LABOUR					
-					
PROFIT ADD ON					:
RECOMMENDED PRICE PER UNIT					-

THEREFORE:

4. How much will each unit cost you?



5. How much will a customer pay for each unit of the product?



THEREFORE:

6. What is you percent profit?

	No. 5 — No. 4	. 100 - DEDOENT
i ;	No. 5	x 100 = PERCENT PROFIT
1 1		
	<u> </u>	x 100 = %

(If your % profit is less than 15%, look again at how you might cut your costs.)

- 7. A. What machines are needed?
 - B. How much do they cost?

 Indicate by appropriate symbol: * New x Used # Rent
 - C. What is its expected life?

Guidelines:

- 1. Equipment and small machines 5-10 years?
- 2. Large and heavy machines 10-20 years?
- D. What is the depreciation cost per month?

Guidelines: Equipment cost to be divided by:

- 1. 60 if life is 5 years
- 2. 120 if life is 10 years
- 3. 240 if life is 20 years

MACHINE A	COST	LIFE EXPECTANCY C	DEPRECIATION D
	· ·		
	•		
			-

8. What is the cost of the facility?

:	BUY	BUILD	RENT			
į						
			·			
!						
	•					
	·					

9. If bought or built, what is its life?

Guidelines:

20-30 years for professionally-built Western-style building.

10. What utilities are needed?

	MONTHLY COST
ELECTRICITY	:
FUEL	
WATER	

11. What is the waste material in making the product? What is the percentage of waste relative to the total product? (20% of log)

WASTE	%						
·							
-							

12. How can the waste material be used or sold to recover part of the cost of the raw material?

WASTE MATERIAL	POSSIBLE USES								
•									

13. How much will it cost for the following:

	•	· · · · · · · · · · · · · · · · · · ·
	PER WEEK	PER MONTH
Raw Materials (per unit)		
Packaging		
Labor (per unit)		
Facilities (rental or depreciation)		
Transport (if any)		
Administration		
Equipment (rental or depreciation)		
Other		

	CAPITAL	REQUIREME	ENTS CALCU	LATION		
MONTH	1	2	3	4	5	6
SALES VOLUME IN UNITS		3,000	6,000	9,000	12,000	12,000
SALES IN MONEY (@ \$5)		15,000	30,000	45,000	60,000	60,000
CUMULATIVE SALES IN MONEY		15,000	45,000	90,000	150,000	210,000
PRODUCTION IN UNITS	3,000	6,000	9,000	12,000	12,000	12,000
EQUIPMENT COST	3,000					
MATERIAL COST (@ \$2)	6,000	12,000	18,000	24,000	24,000	24,000
NO. OF PERSONNEL	3	6	9	12	12	12
SALARY OR WAGES	3,000	6,000	9,000	12,000	12,000	12,000
RENT	100	200	200	200	200	200
ELECTRICITY	100	100	100	100	100	100
SUPPLIES	300	300	500	800	1,000	1,000
DISTRIBUTION OTHER EXPENSES:		V				
TOTAL EXPENSES	500	600	800	1,100	1,300	1,300
TOTAL COSTS	12,500	18,600	27,800	37,100	37,300	37,300
TOTAL CUMULATIVE COST	12,500	31,100	58,900	96,000	133,300	170,600
NET CASH (OUT) IN	(12,500)	(16,100)	(13,900)	(6,000)	16,700	39,400

(Circled figures must be known before calculating the rest of the chart.)

14. What are your capital requirements?

CAPITAL REQUIREMENTS CALCULATION										
MONTH		2	-3	-4	5	- 6				
SALES VOLUME IN UNITS SALES IN MONEY @ \$5										
PRODUCTION IN UNITS EQUIPMENT COST										
MATERIAL COST @ \$2 NO. OF PERSONNEL SALARY OR WAGES										
RENT ELECTRICITY										
SUPPLIES DISTRIBUTION OTHER EXPENSES:										
TOTAL EXPENSES										
TOTAL COSTS TOTAL CUMULATIVE COST										
NET CASH [OUT] IN										

CAPITAL REQUIREMENTS

15. When is the breakeven point for return on investment? (When the net cash shifts from going [out] to coming in.)

BREAKEVEN POINT	
	-

16. How much capital is required to start the industry?
(This is the highest cumulative cash [out] figure. In the example, it is \$16,100. For this amount you should add \$3,000 or \$4,000.)

 CAPIT	AL RE	QUIR	EMENTS	
		:		
	_			
		,		

17. What financial arrangements will be best to procure the capital required?

INKIND	GRANT	LOAN				
	·					
		·				
		·				

	INCOME PROJECTION WORKSHEET											
MONTHS	1	2	3	4	5	6	7	8	9	10	11	12
SALES IN UNITS SALES IN MONEY RAW MAT. COST DIR. LABOR COST OPER. EXPENSES MGMT. SALARIES DEPRECIATION UTILITIES DISTRIBUTION COST	100 500 100 200	200 100 200 400	300 1500 300 600	600 3000 600 1200	1000 5000 1000 2000	1200 6000 1200 2400	1500 7500 1500 3000	1500 7500 1500 3000	1500 7500 1500 3000	1700 8500 1700 3000	2000 10000 2000 4000	2000 10000 2000 4000
TOTAL EXPENSES PROJECTED INCOME	2400 [2200]	2400 [2000]	2400 [1800]	2400 [1200]	2400 [400]	2400 0	2400 600	2400 600	2400 600	2400 1400	2400 1600	2400 1600

18. What do you project as your income for the next 12 months?

INCOME PROJECTION WORKSHEET											
MONTHS	1 2	3	4	5	6	7	8	9	10	11	12
SALES IN UNITS SALES IN MONEY RAW MAT. COST DIR. LABOR COST OPER. EXPENSES MGMT. SALARIES DEPRECIATION UTILITIES DISTRIBUTION COST											
TOTAL EXPENSES PROJECTED INCOME											

LOCAL INDUSTRY WORKBOOK

Promotion Section Four

PROMOTION

1. Where are your three largest competitors selling this product?

	1	2	3
LOCAL			
REGIONAL			
NATIONAL			
EXPORT			

2. What promotional materials are they using?
Fill in the ones that have mass appeal; key to obtaining large contracts; special events sales; not sure of effect.

	MASS APPEAL	LARGE CONTRACTS	SPECIAL EVENTS	NOT SURE
MEDIA ADVERTISEMENTS				
SIGNS AND BILLBOARDS				
FLYERS AND GIVE—AWAYS				
FLIP CHARTS				
PRESENTATION BOOKS				
PACKAGING DESIGN			:	
OTHER				

PROMOTION

3. Brainstorm market possibilities under these categories:

- A. Stores approached to handle the product.
- B. Wholesale distributors shown the product.
- C. Export agents shown the product.
- D. Direct sales to consumers explored.
- E. Mail order market tested.
- F. Presentation materials sent to sales representatives.
- G. Third party representation (guardians or advisors present product through their web of relationships)
- H. Other.

A. RETAIL STORES	B. WHOLESALERS	C. EXPORT	D. DIRECT SALES	
E. MAIL ORDER	F. SALES REPS	G. THIRD PARTY	H. OTHER	

PROMOTION

4. What is the target, initial activity, major campaign thrust, and team leader for these promotional activities?

	TARGET see question 3	INITIAL ACTIVITY see question 2	MAJOR CAMPAIGN see question 2	TEAM LEADER
MEDIA ADVERTISEMENTS				
SIGNS AND BILLBOARDS				
FLYERS AND GIVEAWAYS				
FLIP CHARTS				
PRESENTATION BOOKS				:
PACKAGING DESIGN				
OTHER PROMOTIONA MATERIAL	L			

PROMOTION

5. What is the story you use to sell your product?

History of Project	
Potential of Industry for Employment and Income	
Description of product	
Financial Arrangements	
Distribution Arrangements	
Pitch	

LOCAL INDUSTRY WORKBOOK

Marketing Section Five

MARKETING

I. What is the selling price of each item in your product as a single item and in quantity lots?

ITEM	PRICE PER UNIT	PRICE IN QUANTITY

2. Create a price list for customers that includes the description, size, color, design, other differentiation, price per unit, and price in designated quantity.

SAMPLE PRICE LIST						
DESCRIPTION	SIZE	COLOR	DESIGN	(OTHER)	PRICE/ UNIT	PRICE/10
MEN'S SHIRT - SHORT SLEEVE	14	WHITE	SNAPS	BROAD CLOTH	\$3.00	\$29.50
BREAD BOARD	24" x 12"	OAK STAIN	CIRCULAR	EXTENDED HANDLE	\$4.00	\$38.75
CINDER BLOCK	18"x 12"	GRAY	STANDARD	14 F	. \$2.50	\$24.10

HDP	CUSTOMER PRICE LIST					
DESCRIPTION	SIZE	COLOR	DESIGN	OTHER DESIGNA- TION	PRIÇE/UNIT	PRICE/ QUANTITY
	•					

MARKETING

3. What are the variables in prices for customers?

ITEMS	QUANTITY SALE	DELIVERY COSTS	WHOLESALE	DISCOUNT	SPECIAL ORDERS
	·				
			·		

4. The order form is your contract agreement.

ORDER DATE	30/2/78 SAMPL	E ORDER CUS	TOMER KAMA	U'S MOTORS
PAYMENT TE	RMSCASH ON DELIVERY	DELIVERY INST	RUCTIONSW	ILL PICK UP
QUANTITY	ITEM		PRICE/UNIT	AMOUNT
50	WHITE SHIRT UNIFORM SIZE	E 20	\$3.00	\$150.00
	VALUE ADDED	TAX 4%		6.00
	ТОТА	L COST		\$156.00

ORDER DATE	(TALOMBE INDUSTRIE	ES) CUSTOMER	
PAYMENT TERMS	ORDER FORM	DELIVERY INSTRUCTIONS	
QUANTITY	ITEM ·	PRICE/UNIT AMOUN	IT
		· ·	
	•		
		:	
TALOMBE INDUSTRIES "DEC		X 203, TALOMBE TELEPHONE 769-34	

LOCAL INDUSTRY WORKBOOK

Production Section Six

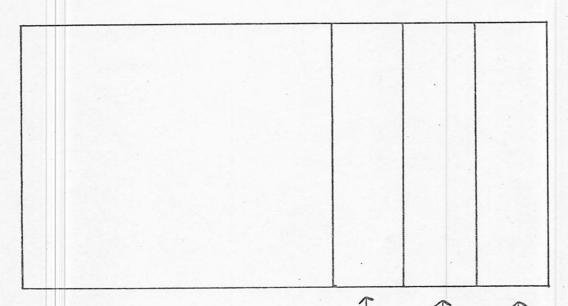
1. What are the features of the factory building?

	FLOOR FOOTAGE	NO. OF DOORS	SIZE OF DOORS	LOADING AREA	CEILING HEIGHT	BUILDING MATERIALS	UTILITIES INSTALLED	NO. OF WINDOWS
ENTRY ROOM								
PRODUCTION ROOM								
ASSEMBLY ROOM								
OFFICE ROOM								
SUPPLY ROOM								
YARD								

2. Which operations are done on which machines?

OPERATIONS MACHINES		

4. a. What raw materials are required to make the product?

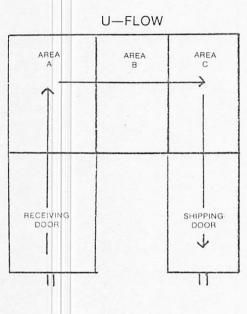


- c. For which materials would the price ——be lower if you bought in larger quantities?
- 5. What parts wear out or break most often on the machines?

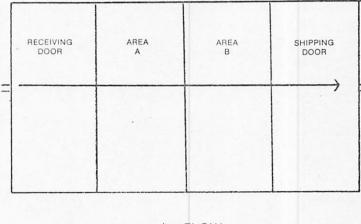
PARTS	NO.

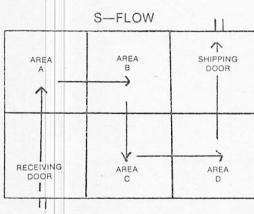
How many of each need to be kept on hand to prevent production delay?

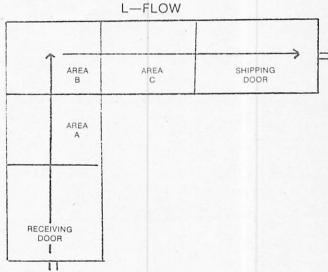
Samples-flow of production











3. What is the product flow in your factory?

Note: Allow space for expansion

6. Which machines are lubricated and checked

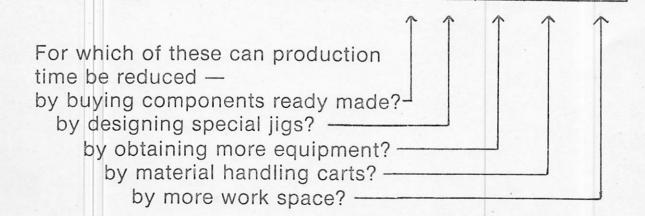
daily ______weekly _____monthly ____

Who does this . . . each worker ______ or one person for all machines _____

Is a maintenance schedule posted where all can see it? _____

7. Which steps in production take the most time?

PRODUCTION STEPS



8. What is the stamp or label for each article to enable customers to report product flaws directly to you?



IRON MAN INDUSTRIES

PRODUCT OF THOSE WHO CARE

9. What ways do workers have of proposing product improvements:

WEEKLY MEETINGS

SUGGESTION BOX

MOTIVATION AWARDS

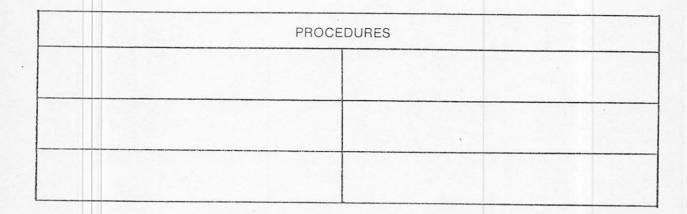
WORKER OF THE WEEK

10. Who is in charge of the following record systems:

RECORD	PERSON
PROMPT BILLING OF PURCHASES	
REPLENISHMENT OF RAW MATERIALS	
CONTROL OF INVENTORY LEVELS	

PRODUCTION	DDUCTION
------------	----------

11. What are the procedures to set up the machines for a test run of a product?



12. What is your checklist for a quality product?

QUAL	ITY
SPECIFICATIONS	APPEARANCE

13. How will poor quality products be disposed of?

14. What are your safety procedures?

SAFETY TRAINING		
SAFETY CLOTHING		
SIGNS		
PROTECTIVE GUARDRAILS		
FIRST AID		
FIRE PROTECTION		
FIREPROOF MATERIALS		
SECURITY SYSTEM		
OTHER		

LOCAL INDUSTRY WORKBOOK

Transportation Section Seven

1. What are the raw materials needed for the industry? Where are they located, and will they be delivered to the industry site? If they are not delivered, how often will you need to pick them up?

RAW MATERIALS	LOCATION	DELIVERED	FREQUENCY OF PICK U
No. Company of the Co			

2. Where are the customers located, and how often would they receive a delivery of the product?

CUSTOMERS	LOCATION	FREQUENCY OF DELIVERY
		- CLIVENT

3. What methods of transport currently exist?

YES	NO
	YES

4. What transportation equipment is available presently, in or near the village?

EQUIPMENT	BORROW	RENT/LEASE	HIRE	INKIND	BUY
TRUCK					
VAN					
CAR					
BICYCLE					
MOTORCYCLE					

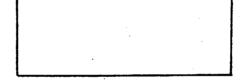
5. What will be the best means of transport for the industry's needs? (Plot on a map the locations of raw materials, finished product delivery sites, existing transportation routes, in order to make this decision.)

RAW MATERIALS	FINISHED PRODUCTS

6.	What w	ill be the cost of	transportation	of raw	materials	and
	finished	products?				
·	ــــــــــــــــــــــــــــــــــــــ		·			

. RAW MATERIALS	FINISHED PRODUCTS
	· ·

7. Do the drivers need training and/or licensing?



8. How much surface area will be required for storage?

RAW MATERIALS	
FINISHED PRODUCTS	

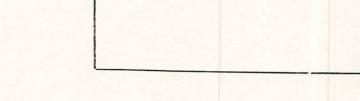
9. These areas will require:

pallet racks _____

TRANSPORTATION	TR	AN	SF	OF	37	AT	ION
----------------	----	----	----	----	----	----	-----

	The second second	The state of the s
Shear and a second seco	TRANS	SPORTATION
univadii	the best design of spacing, and packaging of o show product flow.	ce to allow for storage, loading, products? Draw a map with
11. What is to	he necessary packagi t during storage and t	ing for the finished product to ransporting?
	PRODUCT	PACKAGING
12. If breaka	ge or damage occurs	during shipment?
— Doe	es the shipper assume	the cost?
	es the industry pay for asportation cost?	r return
		4

13. What insurance is needed for product shipping?



- 14. Here are samples of two types of records needed in product distribution:
 - A. A Packing Slip is included with each shipment describing the goods. This is used by the packers of the shipment and is kept by the customer.

	MAN INDUSTRIES PRESS: 342 MAIN STREET
SHIP TO: JOSE GARCIA 978 RIVERA	DATE SHIPPED: 14/2/78
SHIP BY: TRUCK	CUSTORMER ORDER NO. 76 CUSTOMER ORDER DATE 3/2/78
QUANTITY SHIPPED ARTICLE: CONCRETE BLOC	KS
24	

14. Continued

では、自然のでは、10mmのでは、10mmのでは、10mmのでは、10mmのでは、10mmのでは、10mmのでは、10mmのでは、10mmのでは、10mmのでは、10mmのでは、10mmのでは、10mmのでは、10mmので

B. A Waybill accompanies the shipment. The customer signs it upon receipt of goods and the manufacturer keeps it.

NAME OF COMPANY ADDRESS		
SHIP TO		DATE SHIPPED
QUANTITY	DESCRIPTION	
75 BOXES	240 BEDSHEETS IN EACH BOX NOS. 1-75	
	TOTAL 18,000 BEDSHEETS	
1. SHIPPING STOREK	EEPER	DATE
2. DRIVER	VEHICLE NO.	_ DATE
3. RECEIVING MANAG	ER	DATE
4. RECEIVING STOREK	EEPER	DATE

LOCAL INDUSTRY WORKBOOK Personnel

Section Eight

PERSONN	EL
---------	----

1. What management form would be most appropriate for this industry?

1. ONE FULL TIME MANAGER

2. MANAGEMENT TEAM BY DEPARTMENT SUPERVISORS

3. ROTATING MANAGER FROM EMPLOYEE TEAM.

2. What are the tasks and skills needed in the industry?

TASKS	SKILLS

DEDCOM	
PERSONN	

3. What positions are needed in the industry to perform these tasks?

TASKS	POSITIONS	NO. EMPLOYED		

4. Which skills do community residents have that can be used in this industry? Which skills must be learned?

skills	skills residents have	skills to learn on the job	skills to learn in classroom

PERSONNEL

5. Where can residents receive this training?

Training		SCHOOLS			INDIVIDUAL	
Needed	LOCAL	NATIONAL	INTER - NATIONAL	LOCAL	NATIONAL	PROJECT EXPERTISE

6. If project personnel are the teachers, estimate the following:

TEACHING EQUIPMENT COST	CURRICULUM WRITING SCHEDULE	CLASSROOM RENT
CLASSROOM SUPPLIES COST	CLASS SCHEDULE	UTILITIES COST
STUDENT FEE	COMPLETION REQUIREMENTS	TEACHING SALARY

PERSONNEL

7. How many employees will you need to begin operations and at full production?

TO BEGIN		FULL PRODUCTI	ON

8. What agency do you contact to check regulations concerning the following?

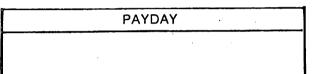
	AGENCIES	
SAFETY		
SANITATION		
INSURANCE		
MEDICAL CARE		
WAGE LAWS		
BENEFITS		
EMPLOYEE LICENSES		
TAXES		
OTHER		
OTHER		

PER	SO	NN	1EL
------------	----	----	-----

9.	How many hours per day
	and per week will your
	employees be on duty?

	PER DAY	PER WEEK
MANAGER		
WORKERS		
ASSISTANTS		

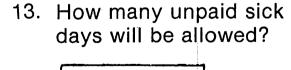
10. When and how often is payday?



11. What will you pay for maternity leave?

MATERNITY LEAVE PAY:	STARTING AT UNTIL AFTER BIRTH	

12. How many paid sick days will you have per month?



14. What criteria will you use to determine illness? (e.g. Doctor's note, phone call before work.)

PERS	ONNEL
	*

15.	How many days of paid leave will be given? 16. How many days of unpaid leave will be allowed?
17	What other benefits will be allowed?
	What other benefits will be allowed:
18.	What activities are considered serious enough for warnings and/or termination of employment?
19.	How many warnings will be allowed within a month?